Material Safety Data Sheet

Prepared in compliance with OSHA 29 CFR 1910.1200, ANSI Z400.1 and WHMIS regulations

SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

<table>
<thead>
<tr>
<th>Trade Name</th>
<th>PA/R Insulating Fire Brick (All Grades)</th>
<th>Manufacturer</th>
<th>BNZ Materials, Inc.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Synonym(s)</td>
<td>Insulating fire brick (IFB)</td>
<td>6901 S. Pierce St, Suite 260 Littleton, CO 80128 U.S.A.</td>
<td></td>
</tr>
<tr>
<td>Product Use</td>
<td>Refractory linings; back-up insulation</td>
<td>Telephone No.</td>
<td>1-800-999-0890</td>
</tr>
<tr>
<td>MSDS No.</td>
<td>BNZ 10-201</td>
<td>Issue Date</td>
<td>June 11, 2012</td>
</tr>
<tr>
<td>Revision No.</td>
<td>02</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

For Chemical Spills and
24-hr. Emergency Information
CHEMTREC 1-800-424-9300
Outside the US Call 1-703-741-5500

SECTION 2 COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No.</th>
<th>Conc. (%)</th>
<th>ACGIH-TLV</th>
<th>OSHA-PEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ceramic matrix</td>
<td>Proprietary</td>
<td>60 - 98</td>
<td>3 mg/m³</td>
<td>5 mg/m³</td>
</tr>
<tr>
<td>Crystalline silica (quartz)</td>
<td>14808-60-7</td>
<td>0.1 - 20</td>
<td>0.025 mg/m³</td>
<td>10 mg/m³/(%SiO₂+2)</td>
</tr>
<tr>
<td>Crystalline silica (cristobalite)</td>
<td>14464-46-1</td>
<td>0 - 20</td>
<td>0.025 mg/m³</td>
<td>5 mg/m³/(%SiO₂+2)</td>
</tr>
</tbody>
</table>

Notes: (1) TLV and PEL values are 8-hour time-weighted averages for respirable dust, unless otherwise specified. (2) * = total dust

SECTION 3 HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Contains crystalline silica, a chronic health hazard by inhalation. Prolonged exposure to crystalline silica dust may cause permanent and irreversible lung damage, including silicosis, and increased risk of lung cancer, kidney and liver damage. Silicosis is a rapidly progressive, non-cancerous lung disease that is often fatal. Symptoms include shortness of breath, cough, fever, weight-loss and chest pain.

Crystalline silica, inhaled in the form of quartz and/or cristobalite, has been classified as a known human carcinogen (Group 1) by the International Agency for Research on Cancer (IARC), and as a suspected human carcinogen (Group 2A) by the Association of Governmental Industrial Hygienists (ACGIH).

NFPA Rating
Health 1 Fire 0 Reactivity 0 Special Hazard 0

HMIS Rating
Health 2 Fire 0 Reactivity 0 PPE Code E

Hazard Category
Acute (Immediate) Health Hazard; Chronic (Delayed) Health Hazard

Routes of Entry
Lungs and respiratory system via respirable dust (inhalation), and eyes via coarse dust and particulates.

Target Organs
Lungs, respiratory system, and eyes.
SECTION 3  HAZARDS IDENTIFICATION

Signs and Symptoms of Overexposure

Inhalation  
Respirable airborne particulates may cause transitory irritation to the lungs and upper respiratory system. Symptoms of overexposure may include shortness of breath, coughing and chest pain.

Skin Contact  
Long-term exposure to product dust may cause dryness and/or irritation.

Eye Contact  
Product dust is a mechanical irritant which may cause moderate to severe eye irritation and dryness.

Ingestion  
Non-hazardous when ingested. May cause mild irritation to the gastro-intestinal (GI) tract and mouth if excessive quantities are ingested.

Medical Conditions Aggravated by Exposure  
Medical conditions aggravated by exposure to this product include dry skin, dermatitis, and pre-existing chronic upper respiratory and lung diseases (i.e., bronchitis, emphysema and asthma). Cigarette smoking may increase the risk of silicosis, bronchitis, pneumoconiosis and lung cancer in persons exposed to crystalline silica.

SECTION 4  FIRST AID MEASURES

Inhalation  
Remove to fresh air. Drink plenty of water, and blow nose to evacuate remaining dust. If coughing and irritation develop seek medical attention.

Eye Contact  
Flush with large amounts of water until irritation subsides, at least 15 minutes. Seek medical attention if irritation persists.

Skin Contact  
Perform normal, good hygiene practices. Wash with mild soap and warm water after each exposure.

Ingestion  
Emergency first-aid procedures are not normally required following ingestion. However, this product may cause temporary irritation to the gastro-intestinal (GI) tract and mouth if excessive quantities are ingested.

SECTION 5  FIRE FIGHTING MEASURES

Flammable Properties and Explosive Limits

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flash Point</td>
<td>Non-flammable.</td>
</tr>
<tr>
<td>Autoignition</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Upper Flam. Limit</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Lower Flam. Limit</td>
<td>Not applicable.</td>
</tr>
</tbody>
</table>

Extinguishing Media  
Dry chemical, carbon dioxide (CO₂), water fog, or foam.

Fire and Explosion Hazard  
This product is non-flammable and does not pose a significant fire or explosion hazard.

Hazardous Products of Combustion  
During initial exposure to service temperatures, smoke may be emitted which can cause transitory irritation to the lungs and upper respiratory system.

Special Firefighting Equipment  
No special firefighting equipment is necessary. Use extinguishing media appropriate for the surrounding fire. Firefighters should wear protective clothing and use a self-contained breathing apparatus (SCBA).
SECTION 6  ACCIDENTAL RELEASE MEASURES

Personal Precautions
If dusty conditions exist (i.e., during cutting, sanding or milling), wear a NIOSH-approved dust mask, such as the 3M 8511 N-95 or equivalent.

Environmental Precautions
Environmental precautions are not normally required. This product does not pose a significant threat to the environment.

Clean-Up Procedures
Before clean-up, wet down dust and debris with a fine water spray to suppress airborne particulates. Pick up, shovel or sweep material into an approved waste disposal container. Use equipment fitted with a high-efficiency particulate (HEPA) filter to vacuum clean dust.

SECTION 7  HANDLING AND STORAGE

Handling Precautions
Bricks do not present a hazard in their intact state. Assure proper respiratory protection during cutting, milling or sanding, or if the dust potential exceeds the established TLV/PEL. Refer to Exposure Controls and Personal Protection in Section 8 for further information.

Storage Requirements
Store in a cool, dry, well ventilated area away from food and beverages. Keep away from reactive materials and always separate materials by hazard class. Refer to Stability and Reactivity in Section 10 for incompatibility information and conditions to avoid.

SECTION 8  EXPOSURE CONTROLS AND PERSONAL PROTECTION

Engineering Controls
Maintain sufficient mechanical or natural ventilation to assure dust concentrations remain below the established TLV/PEL. Use local exhaust if necessary. Power equipment used during cutting, sanding or milling should be fitted with a properly designed dust collection device.

Respiratory Protection
Wear a NIOSH-approved dust mask (i.e., 3M 8511 N-95 or equivalent) to limit exposure to product dust. Respiratory selection should be based on the level of exposure as measured by dust sampling. Concentrations that exceed the recommended dust mask limits may require a higher level of protection, such as a half-mask respirator with appropriate dust filters.

Eye Protection
Wear safety glasses with side shields, goggles or face-shield when cutting, milling or sanding to protect eyes from dust and airborne particulates. Selection and use of eye protection should comply with ANSI Z87.1-1-1989 and applicable OSHA standards.

Skin Protection
Under normal conditions, protective gloves and a clean body covering are sufficient. Direct skin contact with dust and debris can be further minimized by wearing long-sleeved shirts and long trousers.
SECTION 9  PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical Form</td>
<td>Solid blocks of various size</td>
</tr>
<tr>
<td>Odor</td>
<td>No characteristic odor</td>
</tr>
<tr>
<td>Color</td>
<td>Off-white to gray</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>Not available.</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.5 - 1.7</td>
</tr>
<tr>
<td>pH</td>
<td>Not available.</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>Not available.</td>
</tr>
<tr>
<td>Density @ 68° F (20° C)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Melting Point</td>
<td>&gt; 2300° F (1260° C)</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>Not available.</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>Not available.</td>
</tr>
<tr>
<td>% Volatile by Vol. / Wt.</td>
<td>Not available.</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>Insoluble</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

SECTION 10  STABILITY AND REACTIVITY

Stability
This product is stable under normal conditions of use.

Incompatibility
Crystalline silica is incompatible with hydrofluoric acid, fluorine, chloride trifluoride and oxygen difluoride.

Conditions to Avoid
Avoid strong acids and ammonium salts. Contact with powerful oxidizing agents (i.e., fluorine, chlorine trifluoride) may present a fire hazard.

Hazardous Polymerization
Hazardous polymerization will not occur.

Hazardous Products of Decomposition
Crystalline silica will dissolve in hydrofluoric acid and produce silicon tetrafluoride, a corrosive gas.

SECTION 11  TOXICOLOGICAL INFORMATION

Toxicological Hazards
This product contains crystalline silica. Long-term overexposure to respirable crystalline silica may cause permanent and irreversible lung damage, including silicosis, and increase the risk of lung cancer, kidney and liver damage. Silicosis is a rapidly progressive, non-cancerous lung disease that is often fatal.

Carcinogenicity
Crystalline silica, inhaled in the form of quartz and/or cristobalite, has been classified as a known human carcinogen (Group 1) by the International Agency for Research on Cancer (IARC), and as a suspected human carcinogen (Group 2A) by the Association of Governmental Industrial Hygienists (ACGIH).

Sensitization
This product is not considered a sensitization hazard.

Teratogenic Effects
This product is not considered a teratogenic hazard.

Mutagenic Effects
This product is not considered a mutagenic hazard.

Reproductive System Toxicity
This product is not considered hazardous. Reproductive system effects are not expected to occur.

SECTION 12  ECOLOGICAL INFORMATION

Ecotoxicity
Unless contaminated in service, this product is not considered hazardous to aquatic life.

BOD5 / COD
No additional information is available.
SECTION 12  ECOLOGICAL INFORMATION

Products of Biodegradation
No additional information is available.

SECTION 13  DISPOSAL CONSIDERATIONS

Disposal Method
May be disposed in an approved landfill in accordance with local, state and federal regulations. If this product has become contaminated in service, place in an approved hazardous waste container. Seal and properly label the container, and send to a Transportation, Storage and Disposal (TSD) facility via an approved waste hauler.

SECTION 14  TRANSPORTATION INFORMATION

U.S. Department of Transportation (DOT)

Shipping Name
Not a U.S. Department of Transportation (DOT) controlled substance.

Hazard Class
Not applicable.

UN/NA Number
Not applicable.

Label / Placard
Not applicable.

Packing Group
Not applicable.

Special Provisions
This product does not require special transport provisions.

SECTION 15  REGULATORY INFORMATION

TSCA Inventory
All ingredients are listed on the Toxic Substances Control Act (TSCA) inventory.

California Prop. 65
This product contains the following substances known to the State of California to cause cancer: Crystalline silica

State RTK Lists
Crystalline silica (quartz), (CAS No.: 14808-60-7): MA, MN, NJ, PA, RI
Crystalline silica (cristobalite), (CAS No.: 14464-46-1): MA, MN, NJ, PA, RI

CERCLA Reportable Quantity (RQ)
Does not contain any hazardous substances in excess of the CERCLA de minimis reportable quantity.

Superfund Amendments and Reauthorization Act (SARA) Title III

Section 302 / 304
This product does not contain any Extremely Hazardous Substances (EHS) as defined and listed under SARA Title III, Sections 302 and 304.

Section 311 / 312
This product meets the following EPA Hazard Categories as defined and listed under SARA Title III, Sections 311 and 312:

Acute Hazard  Yes
Chronic Hazard  Yes
Fire Hazard  No
Reactivity Hazard  No
Pressure Hazard  No

Section 313
This product does not contain any substances subject to the reporting requirements of SARA Title III, Section 313.
SECTION 15  REGULATORY INFORMATION

Other Regulatory Classifications

DSL (Canada)  All ingredients are listed, or exempt from inclusion, on the Canadian Domestic Substances List (DSL).

WHMIS (Canada)  Class D-2A: Material causing other toxic effects. Very Toxic - Chronic

This product has been classified in accordance with the hazard criteria of the CPR and the MSDS contains all of the information required by the CPR.

SECTION 16  OTHER INFORMATION

Reason for Issue  WHMIS update  Issue Date  June 11, 2012
Prepared By  Compliance Consulting Group (CCG)  EH&S Services for BNZ Materials, Inc.
Supersedes Date  July 15, 2008

Revision History  June 11, 2012: WHMIS CPR compliance statement added to Section 15; new categories added to Section 11; Emergency overview text modified; ACGIH-TLV for crystalline silica changed to 0.025 mg/m3.
July 15, 2008: WHMIS update; format revision; MSDS numbering convention.

DISCLAIMER

BNZ Materials, Inc. (BNZ) believes the information contained in this Materials Safety Data Sheet (MSDS) to be accurate and reliable as of the date of issue, and is provided in good faith as a service to our customers and to comply with applicable Federal and State laws. This document is intended as a guide for the safe handling, storage and use of this material under normal conditions of use. No representation, warranty or guarantee, either express of implied, is intended or given. BNZ does not accept liability for any loss, injury or damage resulting from the use of this product.